Additional information push-in fittings CRQS, stainless steel





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| Summary of tubing/fitting combinations | | | |
|--|------------------------|--------------|---|
| Applications | Fitting | Tubing | Description |
| Standard | QS | PEN | Suitable for a wide range of tasks and attractively priced. Flexible thanks to highly resistant materials, easy to install thanks to optimised bending radii. High level of abrasion resistance in dynamic applications. |
| | QS | PUN | Maximum flexibility in standard applications thanks to an extremely wide range of options for combining the different types. |
| | QS | PAN | Meets all requirements, even for standard applications with increased pressure and temperature ranges. |
| High pressures | NPQM | PAN-MF | Meets DIN standard 73378: ideal for use in mobile pneumatics. Suitable for increased temperature ranges combined with high pressure ranges. |
| | NPQH | PAN-R | Powerful in pressure ranges up to 20 bar, for example in applications with the pressure booster DPA. |
| | NPQR | PUN-H-SF | Use in areas with higher pressure ranges and humidity. Tubing PUN-H-SF is resistant to kinking and hydrolysis and is suitable for water applications. |
| Resistant to chemicals and hydrolysis | NPQP | PLN | Resistant to cleaning agents, FDA-compliant and economical. Can be used instead of the combination with stainless steel fittings. |
| | NPKA | PUN-H | Hydrolysis-resistant and suitable for water applications. Combination suitable for use in cleanrooms, FDA-compliant and corrosion-resistant because it's 100% polymer. Very easy to install with the "one-click principle". |
| | NPQR | PFAN/PTFEN | Optimised design, fewer edges where dirt can collect – all at an attractive price. For high temperatures up to 150 °C. Pressure range up to 16 bar. Maximum corrosion resistance (CRC 4). |
| | NPCK | PFAN/PTFEN | Easy to clean thanks to the union nut's edge-free design. Maximum corrosion resistance (CRC 4) and FDA-compliant. Suitable for a wide range of media. |
| | CRQS | PFAN/PTFEN | Maximum corrosion resistance (CRC 4) and maximum resistance to aggressive acids and alkalis. |
| Resistant to chemicals and hydrolysis, food-safe | NPQR | PUN-H-F/PFAN | Food-safe to Regulation (EC) No. 1935/2004 and FDA-listed materials. Can be used in the food and packaging industry in combination with PUN-H-F and PFAN. |
| | NPQH | PFAN/PTFEN | For high temperatures up to 150 °C. Food-safe to Regulation (EC) No. 1935/2004, FDA-listed materials and resistant to cleaning agents. |
| Antistatic | NPQM | PUN-CM | Anti-static tubing plus solid metal fitting: maximum protection for electrical and electronic components. |
| Flame-retardant | NPQM | PUN-VO | Very safe in areas where there is a risk of fire thanks to flame-retardant properties. The tubing has been tested to DIN 5510-2. |
| Resistant to welding spatter | NPQH | PUN-VO-C | Ideal for applications involving welding spatter. Reliable thanks to a tubing wall thickness of 2 mm for all diameters. |
| | QS-V0 | PAN-V0 | Safe even in the immediate vicinity of welding spatter thanks to double-walled tubing with special fitting. |
| Battery production | NPQE-F1A ¹⁾ | PUN-H | Suitable in battery production areas. |

¹⁾ F1A = Free of copper, zinc and nickel

Push-in fittings – Product range

QSM, mini series



Datasheets → Internet: gsm

Compact push-in fittings for maximum component density in confined spaces. For pneumatic applications with a temperature range up to 80 °C and a pressure range up to 14 bar.

Tubing O.D. of 2, 3, 4 and 6 mm with connecting threads M3, M5, M6, M7, R1/8 and G1/8.

QS, standard series



Datasheets → Internet: qs

Wide selection of push-in fittings for pneumatic applications with a temperature range up to 80 °C and a pressure range up to 14 bar.

Tubing O.D. of 4, 6, 8, 10, 12, 16 and 22 mm with connecting thread R1/8 ... R1/2 and G1/8 ... G3/4.

CRQS, stainless steel



Datasheets → Internet: crqs

Stainless steel push-in fitting. Maximum corrosion resistance CRC4 and chemical resistance with approval for use in the food and packaging industry. For pneumatic applications with a temperature range up to 120 °C and a pressure range up to 10 bar. Tubing O.D. of 4, 6, 8, 10, 12 and 16 mm with connecting thread M5 and R1/8 ... R1/2.

QS-V0, resistant to welding spatter



Datasheets → Internet: qs-v0

Flame-retardant push-in fitting for use in all areas where there is a risk of fire, for example welding systems in the automotive industry, and in the construction industry. For pneumatic applications with a temperature range up to 60 °C and a pressure range up to 10 bar.

Tubing O.D. of 4, 6, 8, 10 and 12 mm with connecting thread $R1/8 \dots R1/2$ and $G1/8 \dots G1/2$.

NPQH



Datasheets → Internet: npqh

All metal push-in fitting made of chemically nickel-plated brass. High corrosion resistance CRC3 and chemical resistance. For pneumatic applications with a temperature range up to 150 °C and a pressure range up to 20 bar. Tubing 0.D. of 4, 6, 8, 10, 12 and 14 mm with connecting thread M5, M7 and G1/8 ... G1/2.

NPQM



Datasheets → Internet: npqm

Attractively priced metal push-in fitting for pneumatic applications with a temperature range up to 70 °C and a pressure range up to 16 bar.
Tubing O.D. of 3, 4, 6, 8, 10, 12 and 14 mm with connecting thread M5, M7 and G1/8... G1/2.

NPQP



Datasheets → Internet: npqp

Polypropylene fitting for use in applications with extreme media influences. For pneumatic applications with a temperature range up to 60 °C and a pressure range up to 10 bar.

Tubing O.D. of 4, 6, 8, 10 and 12 mm with connecting thread $R1/8 \dots R1/2$.

NPQR, stainless steel



Datasheets → Internet: npqr

Stainless steel push-in fitting. Maximum corrosion resistance CRC4 and chemical resistance. For pneumatic applications with a temperature range up to 150 °C and a pressure range up to 16 bar.

Tubing O.D. of 4, 6, 8, 10 and 12 mm with connecting thread M5, M7 and $G1/8 \dots G1/2$.

Functional push-in fittings - Product range

QSK, push-in fitting, self-sealing

Datasheets → Internet: qsk

QSR, push-in fitting, rotatable

Datasheets → Internet: qsr



Push-in fitting that blocks the air flow after the tubing is disconnected. For pneumatic applications with a temperature range up to 60 °C and a pressure range up to 14 bar.

Tubing O.D. of 4, 6, 8, 10 and 12 mm with connecting thread M5,

R1/8 ... R1/2 and G1/8 ... G1/2.



Push-in fitting with swivel joint, rotatable by 360°. The ball bearing enables rotating movements in the application up to max. 500 rpm. For pneumatic applications with a temperature range up to 60 °C and a pressure range up to 14 bar.

Tubing O.D. of 4, 6, 8, 10 and 12 mm with connecting thread M5, R1/8 ... R1/2 and G1/8 ... G1/2.

Quick connectors - Product range

NPCK

Datasheets → Internet: npck

Click fittings – Product range NPKA

Datasheets → Internet: npka



Stainless steel fitting for use in areas subject to intensive cleaning. Maximum corrosion resistance CRC4. For pneumatic applications with a temperature range up to 120 °C and a pressure range up to 12 bar.
Tubing O.D. 4, 6, 8 and 10 mm with connecting thread M5 and G1/8 ... G3/8.



Polymer fitting for easy installation with one hand. Hydrolysis-resistant, FDA-compliant and easy to clean. For pneumatic applications with a temperature range up to 60 °C and a pressure range up to 10 bar.

Tubing O.D. of 6 mm with connecting thread G1/8.

Which fitting fits which thread? Metric thread

- Shorter thread
- Constant installation depth
- Replaceable sealing ring
- · Sealing at the front
- Can be re-used a number of times thanks to replaceable sealing ring.
- Sealing is guaranteed as the O-ring sits in a groove that seals against the tube.

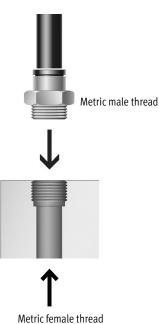
R thread to EN 10226-1 and ISO 7/1

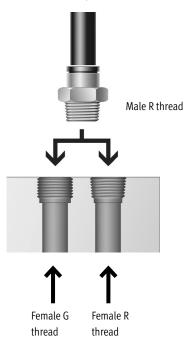
- · Self-sealing thread
- No additional sealing surface required
- Smaller installation dimensions since there is no need for an offset for the sealing surface
- Can be reused up to 5 times.



Note

A suitable sealing agent is required to seal the push-in fitting CRQS with R-thread.







Note

All R threads are coated with a sealing material. This coating replaces the conventional sealing ring. Simply screw in the R thread by hand and tighten it by turning it 1 or 2 times using an open-ended spanner. The fitting can be reinstalled up to five times.

When screwing in R threads several times, you must make sure that the abraded particles from the sealing material coating cannot enter the compressed air system.

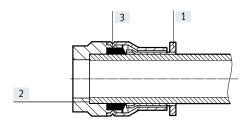
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Mounting/dismounting the tubing

Mounting

The prerequisite for ensuring that the inner seal [3] is securely held and protected against damage is that the tube is cut into straight lengths and deburred.

- 1) Pull out releasing ring [1].
- 2) Insert tubing as far as the stop [2]. It is important to ensure that the tubing is inserted into the inner seal [3]. Depending on the tolerance between the tubing and the seal, the contact of the tubing with the seal may be incorrectly interpreted as the stop.
- 3) Check that the tubing connection is secure by pulling gently on the tube.



Dismounting

- 1) The tubing can be detached easily by pressing and holding down the releasing ring [1]. Carefully remove the tubing from the fitting.
- 2) Before re-using the tubing, remove the damaged part by cutting it off.